

		Norminal Bore	inch	0.5	0.75	1	1.25	1.5	2	2.5	3	3.5	4	5	6	7	8	9		10	11	12	14	15	16	18	20	21	22	24	26	27	28	30	32	33	34	36		40	42	44	48				
		mm	15	20	25	32	40	50	65	80	90	100	125	150	175	200	225		250	275	300	350	375	400	450	500	525	550	600	650	675	700	750	800	825	850	900		1000	1050	1100	1200					
Standard Outside Diameter	Imperial Cast Iron & Asbestos Cement (Turned End)	BS 78 1981	Class ABCD																															32.52 826.0		35.66 905.8			38.76 984.5				45.0 1143.0			51.20 1300.5	
		BS1211 UTI 27" NB	Class AB only					2.20 55.9	2.72 69.1	3.24 82.3	3.76 95.5		4.80 121.9	5.90 149.9	6.98 177.3	8.06 204.7	9.14 232.2	10.20 259.1		11.26 286.0		13.14 333.8	15.22 386.6	16.26 413.0	17.30 439.4	19.38 492.3	21.46 545.1	22.50 571.5	23.54 597.9	25.60 650.2	27.66 702.6	28.70 728.9	29.72 754.9	31.78 807.2	33.84 859.5	34.88 886.0	35.92 912.4	37.96 964.2		42.06 1068.3	44.12 1120.6	46.16 1172.5	50.26 1276.6				
		BS 78 BS 486 1996	Class CD only					2.20 55.9	2.72 69.1	3.24 82.3	3.76 95.5		4.80 121.9	5.90 149.9	6.98 177.3	8.06 204.7	9.14 232.2	10.20 259.1		11.26 266.0		13.60 345.4	15.72 399.3	16.78 426.2	17.84 453.1	19.96 506.9	22.06 560.13	23.12 587.2	24.16 613.7	26.26 667.0	28.36 720.3	29.4 746.8	30.44 773.2	32.52 826.0	34.62 879.3	35.66 905.8		38.76 984.5		42.92 1090.2	45.0 1143.0		51.20 1300.5				
			Non-Standard					2.25 57		3.25 82.5																																					
	Steel	ISO/420 0	Series1	21.3	26.9	33.7	42.4	48.3	60.3	76.1	88.9	101.6	114.3	139.7	168.3		219.1			273		323.9	355.6		406.4	457	508			610			711		813			914		1016	1067	1118	1219				
			Series2		25	32	40	57	63.5	70		101.6	127	133																			762								1168						
			Series3		25.4	30	44.5	54		73	82.5		108	141.3	159	193.7		244.5											559		660						864										
			Series3			35								152.4	177.8																																
		BS1387		21.3	26.9	33.7	42.4	48.3	60.3	76.1	88.9		114.3	139.7	165.1																																
		BS 534							60.3	76.1	88.9		114.3	139.7	168.3	193.7	219.1	244.5		273		323.9	355.6		406.4	457	508		559	610	660		711	762	813		864	914		1016			1220				
		BS 3600		21.3	26.9	33.7	42.4	48.3	60.3	76.1	88.9	101.6	114.3	139.7	168.3	193.7	219.1	244.5		273		323.9	355.9		406.4	457	508		559	610	660		711	762	813		864	914		1016			1220				
		API SL & BS1600 (UTI36" NB)		21.3	26.7	33.4	42.2	48.3	60.3	73	88.9	101.6	114.3	141.3	168.3		219.1		273		323.9	355.6		406.4	457	508		559	610	660		711	762	813		864	914		1016	1067	1118	1220					
	uPVC	BS 3505		21.3	26.9	33.7	42.4	48.3	60.3		88.9		114.3	140.2	168.3		219.1		273		323.9	355.66		406.4	457	508			610																		
		BS 3506		21.3	26.9	33.7	42.4	48.3	60.3	75.1	88.9		114.3	140.2	168.3	193.7	219.1	244.5		273		323.9	355.6		406.4	457	508		559	610																	
	Ductile Iron	BSEN545 (2002) BSEN598 (1998) BS4772 (1998), DIN28601, 28602, 28603, 28605						56 DIN 28601	66 DIN 28605	82 DIN 28605	98		118	144 DIN 28601/3	170		222		274		326	378		429	480 BS ONLY	532			635			738		842			945		1048		1152 BS ONLY	1255					
	GRP																220		272		324	376		427	478	530			633			718		820			924		1027		1144	1228					
	Metric Asbestos Cement (Turned End)	BS 486 1	Class 15												177		232	259		286		334	392		448	498	568			654			761	808	882		927	970									
			Class 20														232	259		286		345	405		463	515	586			672			780	830	904		952	996									
			Class 25						69		96		122		177		240	268		295		356	419		478	532	605			691			801	852	915		977	1024									
	uPVC & Polyethylene	Metric BS 5556, iso/161/1		16	20	25	32	40	50	63	75	90	110	125	140	160	180	200		225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	1800	2000									

Metric uPVC& PE have a designæted nominal bore, which is usuallythe same as the outsidediameter Quote pipe class, rating or wall thickness on enquiries.