

# MIXING MOTOR: REMOVAL - REFITTING



Note, one or more warnings are present in this procedure



## Equipment required

Diagnostic tool

### WARNING



■ To avoid all risk of damage to the systems, apply the safety and cleanliness instructions and operation recommendations before carrying out any repair:

- [Air conditioning: Precautions for the repair](#) ,
- [Vehicle: Precautions for the repair](#) .

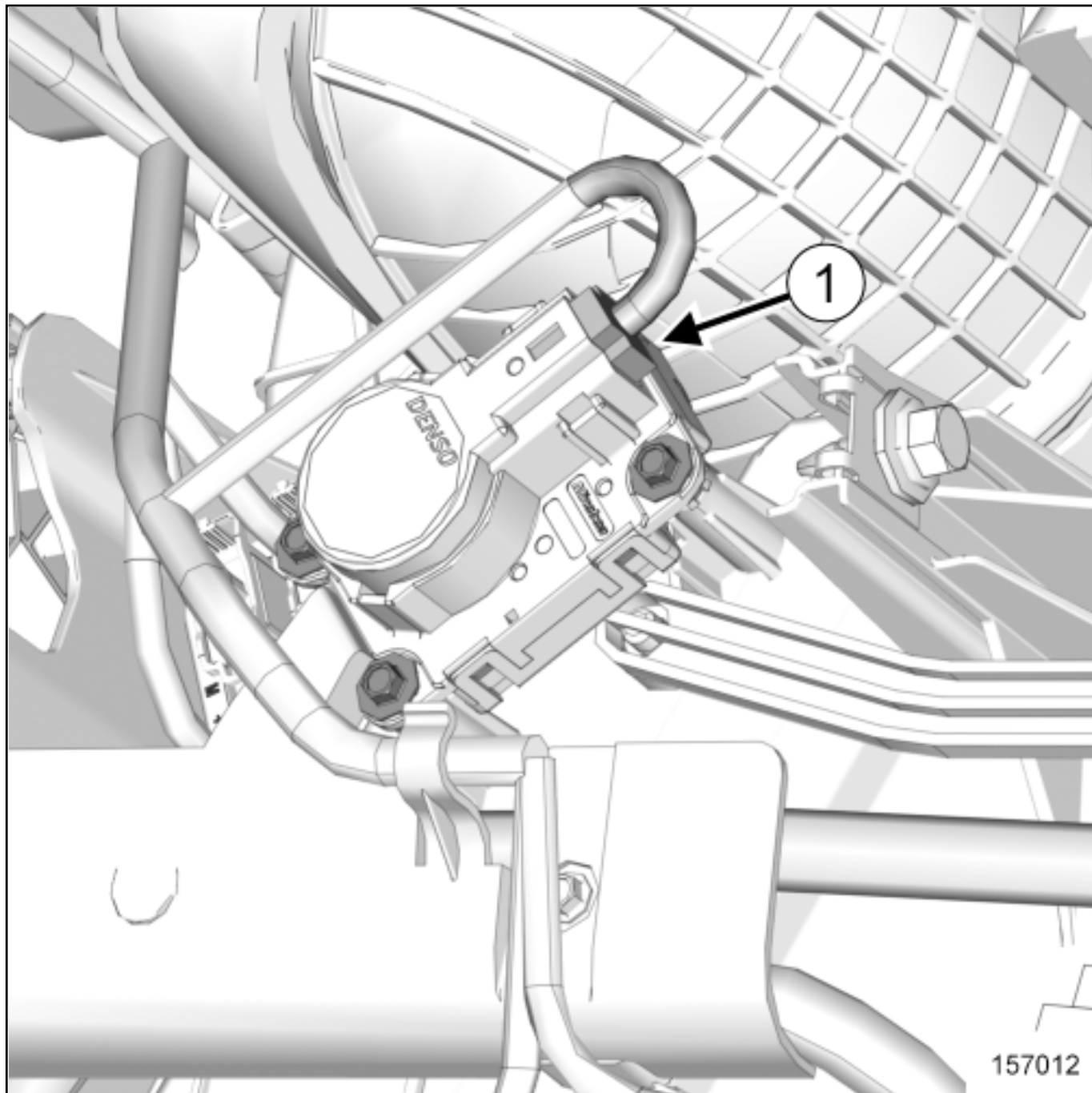
Locations and specifications (tightening torques, parts to always be replaced, etc.) [\(see 61A, Heating, Passenger compartment heating and ventilation assembly: Exploded view\)](#) .

## REMOVAL

### 1. REMOVAL PREPARATION OPERATION

- Remove:
  - the front left-hand lower pillar trim [Interior body side trim assembly: Exploded view](#) ,
  - the dashboard lower trim [Dashboard assembly: Exploded view](#) ,
  - the centre console (see **Centre console: Removal - Refitting**) .
- Unclip the fuse box from the dashboard cross member.
- Remove the interior condensor support bolt.

### 2. REMOVAL OPERATION



■ Disconnect the mixing motor connector(1) .

■ Remove [\(see 61A, Heating, Passenger compartment heating and ventilation assembly: Exploded view\)](#) :

- the mixing motor bolts,
- the mixing motor.

## REFITTING

### 1. REFITTING OPERATION

- Position the mixing motor in relation to the flat surface of the mixing motor recess.

## 2. FINAL OPERATION

- Proceed in the reverse order to removal.

- Apply the after repair procedure using the Diagnostic tool [Diagnostic tool : Use](#) :

-Computer concerned by the After repair procedure:

- "Air conditioning computer" ,

-Component controlled by this computer concerned by the After repair procedure:

- "Mixing motor" .



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XSL version : 3.02 du 22/07/11