

#### Illustration key: Description

For fastenings with no specified tightening torque values, refer to the Table of Standard Torques Tightening torques: General information .

Marks	Designations	Informations
1	Headlight	(see Headlight: Removal - Refitting)
2	Headlight screw	
3	Headlight beam adjustment actuator	(see Remote headlight beam adjustment actuator: Removal - Refitting)
4	Rear cover-protector headlight	
5	Direction indicator bulb	
6	Holder front turn signal lamp	





# **HEADLINING: REMOVAL-REFITTING**



### WARNING

To avoid all risk of damage to the systems, apply the safety and cleanliness instructions and operation recommendations before carrying out any repair:

- Airbag and pretensioners: Precautions for the repair,
- Vehicle: Precautions for the repair .

Locations and specifications (tightening torques, parts to always be replaced, etc.)(see 71A, Body internal trim, Roof trim assembly: Exploded view).

### REMOVAL

#### **1. REMOVAL PREPARATION OPERATION**

## WARNING

DANGER: Risk of serious injury due to short-circuiting or untimely triggering of an electrical system (pyrotechnic components, windscreen wiper motor, fan assembly etc.) following possible re-supply of the 12-volt supply circuit by the voltage converter.



Please follow the instructions regarding lockout of the 12 V supply circuit.

If the procedure fails, do not continue with your task and ask an employee who is qualified and authorised to work on a high-voltage onboard network to perform fault finding <u>Vehicle: Precautions for the repair</u>.

Disconnect the 12V supply circuit<u>12 V supply circuit : Lockout - Removal of lockout</u>.

Move:

- the front door seals,
- the rear door seals,
- the luggage compartment seal.

Unclip the B-pillar lower trims(see 71A, Body internal trim, Interior body side trim assembly: Exploded view).

Remove the front seat belts
Front seat assembly: Exploded view.

Unclip the B-pillar upper trims(see 71A, Body internal trim, Interior body side trim assembly: Exploded view).

Remove <u>Rear bench seat assembly: Exploded view</u>:

- the rear bench seat base,
- the rear seat belts,
- the rear bench seatback.

#### Remove:

- the luggage compartment carpet,
- the rear end panel lining.

#### Remove (see 71A, Body internal trim, Interior body side trim assembly: Exploded view):

- the rear inner sill upper trim,
- the rear door sill lining,
- the rear parcel shelf side trims,
- the rear wheel arch interior trims,
- the rear quarter panel trims,
- the windscreen pillar trims.

#### Remove (see 71A, Body internal trim, Roof trim assembly: Exploded view):

- the sun visors,
- the grab handles.
- the interior rear-view mirror,
- the interior light.

#### Remove:

- the windscreen wiper armsWiping and washing: List and location of components,
- the scuttle panel grille<u>Scuttle panel grille: Removal Refitting</u>,
- the scoop under the scuttle panel grilleScoop under the scuttle panel grille: Removal Refitting,
- the windscreen<u>Windscreen: Removal Refitting</u>.

#### Remove:

- the cover of the centre seat belt return mechanism bolt,
- the centre seat belt return mechanism mounting.

#### 2. REMOVAL OPERATION



## Remove (see 71A, Body internal trim, Roof trim assembly: Exploded view):

- the rear clips by pressing on the clip(1) using a small flat-blade screwdriver.
- the headlining by removing from the front (this operation requires two people).

## REFITTING

## **1. REFITTING OPERATION**

Proceed in the reverse order to removal.

Disconnect the 12V supply circuit <u>12 V supply circuit : Lockout - Removal of lockout</u>.



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